

WHAT IS CLAIMED IS:

1. A method of forming a contact opening in a semiconductor device comprising at least a first gate and a second gate over a substrate, wherein the said first and second gates have sidewall spacers, the method comprising the steps of:

5 forming a dielectric liner layer over the semiconductor device;
 forming a dielectric layer over the dielectric liner layer; and
 patterning the dielectric layer and the dielectric liner layer without planarizing the dielectric layer, to form a self-aligned contact window that exposes a surface of the substrate between the said first and second gates.

10 2. The method of claim 1, wherein the step of forming the dielectric liner layer includes depositing silicon nitride.

 3. The method of claim 1, wherein the step of forming the dielectric layer includes depositing silicon oxide.

15 4. The method of claim 1, wherein the dielectric layer has a thickness of about 10000Å to 15000Å.

 5. The method of claim 1, wherein the dielectric layer comprises a dielectric layer with a good gap-filling capability and a dielectric passivation layer.

20 6. A method of forming a contact plug in a semiconductor device comprising at least a first gate and a second gate over a substrate, wherein the said first and second gates have sidewall spacers, the method comprising the steps of:

 forming a dielectric liner layer conformal to a surface profile of the substrate and the said first and second gates;

 forming a dielectric layer over the dielectric liner layer;

patterning the dielectric layer and the dielectric liner layer without planarizing the dielectric layer, to form a self-aligned contact window that exposes a surface of the substrate between said first and second gates;

forming a polysilicon layer over the dielectric layer and filling the self-aligned contact window;

removing a portion of the polysilicon layer lying above the dielectric layer; and removing a portion of the dielectric layer so that the contact plug is formed inside the self-aligned contact window.

7. The method of claim 6, wherein the step of forming the dielectric liner layer includes depositing silicon nitride.

8. The method of claim 6, wherein the step of forming the dielectric layer includes depositing silicon oxide.

9. The method of claim 6, wherein the dielectric layer has a thickness of about 10000Å to 15000Å.

10. The method of claim 6, wherein the dielectric layer comprises a dielectric layer with a good gap-filling capability and a dielectric passivation layer.

11. The method of claim 6, wherein the step of removing the portion of the polysilicon above the dielectric layer and the step of removing a portion of the dielectric layer includes chemical-mechanical polishing.

12. A method of forming a contact plug in a semiconductor device comprising at least a first gate and a second gate over a substrate, wherein the said first and second gates have sidewall spacers, the method comprising the steps of:

forming a silicon nitride dielectric liner layer conformal to a surface profile of the substrate and the said first and second gates;

forming a silicon oxide dielectric layer over the substrate;

patterning the silicon oxide layer and the silicon nitride layer without planarizing the silicon oxide dielectric liner layer, to form a self-aligned contact window that exposes a surface of the substrate between the said first and second gates;

5 forming a polysilicon layer over the dielectric layer and filling the self-aligned contact window;

performing chemical-mechanical polishing to remove a portion of the polysilicon layer lying above the silicon oxide layer and a portion of the silicon oxide layer so that the landed plug is formed inside the self-aligned contact window.

10 13. The method of claim 12, wherein the silicon oxide layer has a thickness of about 10000Å to 15000Å.

14. The method of claim 12, wherein the silicon oxide layer comprises a silicon oxide layer that has a good gap-filling capability and a silicon oxide passivation layer.

15 15. A method of forming a contact opening in a semiconductor device comprising at least a first gate and a second gate, with sidewall spacers, over a substrate, and a thin liner oxide layer disposed conformal to the surface profile of the substrate and the said first and second gates, the method comprising the steps of:

forming a dielectric layer over the semiconductor device; and

20 patterning the dielectric layer without planarizing the dielectric layer, to form a contact window between the said first and second gates.

16. The method of claim 15, wherein the step of forming the dielectric liner layer includes depositing silicon nitride.

17. The method of claim 15, wherein the step of forming the dielectric layer includes depositing silicon oxide.

18. The method of claim 15, wherein the dielectric layer has a thickness of about 10000Å to 15000Å.

19. The method of claim 15, wherein the dielectric layer comprises a dielectric layer with a good gap-filling capability and a dielectric passivation layer.